



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3108-2
Job Sheet 180128



Part No: D3108-2

Job Qty: 6 ea

Part Name: Decal



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Due Date: 7/6/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV B1 IPP B 02.04.22 Added Rev.B NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		7/6/18	0.00	0.00	Purchasing		18.07.11
110	Packaging	6 pcs		7/6/18	0.00	0.00	Packaging2		18.07.11
120	QC	6 pcs		7/6/18	0.00	0.00	QC6		38
130	Packaging	6 pcs		7/6/18	0.00	0.00	Packaging3-1		9-89
140	QC21-SA	6 Ea		7/6/18	0.00	0.00	QC21		JUL 16 2018

Part Op 100 - Issue P/O: 040363 Make per Dwg D3108 Black letter on white adhesive film Manufacture from 3M 7mil mask
Descriptions: film p/n 8522CP OR Avery IPM #2031 Material release note required
110 - Ensure Material Release Note is attached
130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: July 11, 2019 ***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3108-2P	Decal D3108-2	6 Ea (1 ea)	100-Purchasing	5090890

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3108-2P	6	0	0

Part Specifications

Specifications could not be found.

Plex 6/29/18 9:56 AM dart.lacelle.linda

QA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

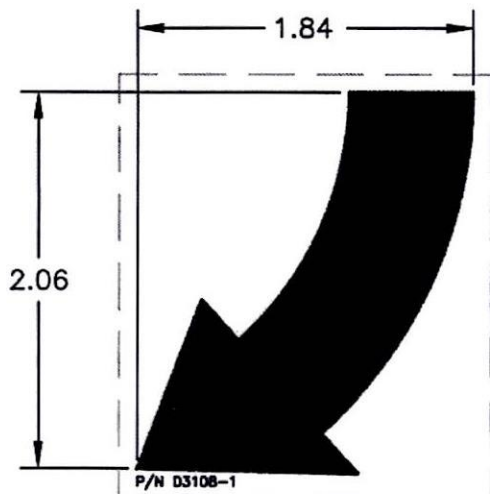
Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																							
Date : _____	St _____	QTY Effective : _____		MRB (QSI042) Approval																																																					
Description Work				Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																																					
Uart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S090912 Part: D3108-2 Job No: 180128 Serial No/Batch: S090912 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 07/11/18																																																									
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: left; padding: 5px;">Root Cause</th> </tr> <tr> <td style="width:15%; text-align: center;">Environment</td> <td style="width:10%;">☐</td> <td style="width:15%; text-align: center;">No Re-verification</td> <td style="width:10%;">☐</td> </tr> <tr> <td style="text-align: center;">Design</td> <td>☐</td> <td style="text-align: center;">Operator</td> <td>☐</td> </tr> <tr> <td style="text-align: center;">Doc/Data</td> <td>☐</td> <td style="text-align: center;">Offset/Setup</td> <td>☐</td> </tr> <tr> <td style="text-align: center;">Equip/Tooling</td> <td>☐</td> <td style="text-align: center;">Supplier</td> <td>☐</td> </tr> <tr> <td style="text-align: center;">Handling/Pre</td> <td>☐</td> <td style="text-align: center;">Training</td> <td>☐</td> </tr> <tr> <td style="text-align: center;">Material</td> <td>☐</td> <td style="text-align: center;">Use for Testing</td> <td>☐</td> </tr> <tr> <td style="text-align: center;">Internal Transport</td> <td>☐</td> <td style="text-align: center;">Poor Information</td> <td>☐</td> </tr> <tr> <td style="text-align: center;">Tribal Knowledge</td> <td>☐</td> <td style="text-align: center;">Rushing</td> <td>☐</td> </tr> <tr> <td style="text-align: center;">LOA</td> <td>☐</td> <td style="text-align: center;">Product Improvement</td> <td>☐</td> </tr> <tr> <td style="text-align: center;">Substation</td> <td>☐</td> <td style="text-align: center;">Process Improvement</td> <td>☐</td> </tr> <tr> <td style="text-align: center;">Past Expiry Date</td> <td>☐</td> <td style="text-align: center;">Manufacturing Process</td> <td>☐</td> </tr> <tr> <td style="text-align: center;">Misidentified</td> <td>☐</td> <td style="text-align: center;">Past Due</td> <td>☐</td> </tr> </table>						Root Cause				Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐
Root Cause																																																									
Environment	☐	No Re-verification	☐																																																						
Design	☐	Operator	☐																																																						
Doc/Data	☐	Offset/Setup	☐																																																						
Equip/Tooling	☐	Supplier	☐																																																						
Handling/Pre	☐	Training	☐																																																						
Material	☐	Use for Testing	☐																																																						
Internal Transport	☐	Poor Information	☐																																																						
Tribal Knowledge	☐	Rushing	☐																																																						
LOA	☐	Product Improvement	☐																																																						
Substation	☐	Process Improvement	☐																																																						
Past Expiry Date	☐	Manufacturing Process	☐																																																						
Misidentified	☐	Past Due	☐																																																						
Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐																																																									
Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐																																																									
OTHER : _____																																																									

DART



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3108	REV. B SHEET 1 OF 2
DATE 02.04.01		TITLE DECAL	SCALE 1:1
A	02.04.01	NEW ISSUE	
B	02.04.17	ADD -7/-9; ADD TRIM LINES	
B1	04.05.11	CHANGE MATERIAL ON D3108-9	

RELEASED
02.04.22



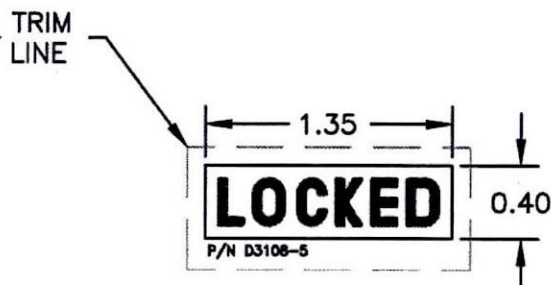
D3108-1
(REPLACES BHT P/N 31-057-3EH)



D3108-2
(REPLACES BHT P/N 31-057-4EH)



D3108-3
(REPLACES BHT P/N 31-042-7BHF)



D3108-5
(REPLACES BHT P/N 31-042-13DHF)

NOTES:

MATERIAL: BLACK LETTER ON WHITE ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM
#8522CP OR AVERY IPM #2031
TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040363

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040363

PO Date: 6/29/18

Due Date: 7/6/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pyrm Terms: Net 30

Freight Terms:

Special Comments:

JUN 29 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180126	D3108-9P			Decal D3108-9 As Per Dwg D3108 Rev. B	Firmed	7/6/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
2	180127	D3108-1P			Decal D3108-1 As per Dwg D3108 Rev. B	Firmed	7/6/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
3	180128	D3108-2P			Decal D3108-2 As per Dwg D3108 Rev. B	Firmed	7/6/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
4	180129	D3108-3P			Decal D3108-3 As per Dwg D3108 Rev. B	Firmed	7/6/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
5	180130	D3108-5P			Decal D3108-5 As Per Dwg D3108 Rev. B	Firmed	7/6/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Grand Total:												\$400.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

cx
sfb

*** CERTIFICATE of CONFORMITY***				
Manufacture: <u>Studio SL2</u>				
Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
<u>040363</u>	<u>WO#23100</u>			
Description (Part Name): <u>Decals</u> <u>D3108 - 9P, 1P, 2P, 3P, 5P</u>			Quantity: <u>36</u>	
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: <u>July 6, 2019</u>				
Authority: <u>3M</u>				
Approval:		Date: (yyyy/mm/dd)		
<u>Valerie Yang</u>		<u>2018/07/06</u>		
Signature:		Title:		
<u>Val</u>		<u>office administrator</u>		

DAS
38
9-89